

Type **1640**

Drill - Undercut - MicroSpeed Coating with optimized point geometry

Applications / Advantages:

- Suited for drilling halogene free material, laminate with fillers & high Tg $\geq 150^{\circ}$ C
- High drilling quality and process capability
- Tool life increases by as much as 20 times



DIAMOND COATING - Made in Germany

Size mm	Diameter inch	Flute Length			
		mm	inch	mm	inch
.30	.0118	3.5	.137	5.0	.196
.35	.0138	4.0	.157	5.0	.196
.40	.0157	-	-	5.0	.196
.45	.0177	-	-	5.0	.196

* Additional sizes and flute lengths made to order.

Geometry: 1640

- Right hand spiral, right hand cut (up cut)
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerances according to drill specifications.
- Made of solid carbide.



Manufactured by:

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Germany

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Subject to technical changes



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