Type 1590 / 1596

Countersink with 5 flutes and GCT MicroSpeed diamond coating

Applications / Advantages:
- Suited for chamfering of holes and contours in IMS and PCB
- Very good edge and surface quality
- Very high dimensional accuracy and process capability

<table>
<thead>
<tr>
<th>Point Angle</th>
<th>Type 1590</th>
<th>Type 1596</th>
</tr>
</thead>
<tbody>
<tr>
<td>90°</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>120°</td>
<td>X</td>
<td>X</td>
</tr>
<tr>
<td>140°</td>
<td>X</td>
<td>X</td>
</tr>
</tbody>
</table>

* Further diameters and point angles available on request

Type 1590:
- right hand cutting
- shank Ø 3.175mm
- nominal Ø 6.0mm
- overall length 38.10mm
- tolerances according to GCT router specification
- made of solid carbide

Type 1596:
- right hand cutting
- shank Ø 6.0mm
- nominal Ø 6.0mm
- overall length 50.0mm
- tolerances according to GCT router specification
- made of solid carbide

Manufactured by:
GCT, GmbH
Josef-Bayer-Srt.3
D-88250 Weingarten
Germany
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