Type 1534

Drill -Inverse Diameter - DIAMOND COATED

Applications / Advantages:

- Ideally suited for drilling IMS, aluminum, copper, laminate with ceramic fillers and high Tg material ≥200° C such as RO4003/4350, Arlon 25x, Isola IS 620
- Suited for drilling of glass, quartz, ceramic (Al₂O₃, AlN, ZrO₂ and SiC) and silicon
- High drilling quality and process capability, e.g. for X-ray drilling machine
- Feed rate increases by factor of 3 - 4 times
- Tool life increases by as much as 20 times

<table>
<thead>
<tr>
<th>Size (mm)</th>
<th>Diameter (inch)</th>
<th>Flute Length (mm)</th>
<th>Flute Length (inch)</th>
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<tbody>
<tr>
<td>3.20</td>
<td>.1260</td>
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</tbody>
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* Additional sizes and flute lengths made to order.

Geometry: 1534
- Right hand spiral, right hand cut (up cut)
- Shank diameter .1250" and over-all-length is 1.500"
- Tolerances according to drill specifications.
- Made of solid carbide

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Subject to technical changes