Type 1312/1318

Single flute end mill - DIAMOND COATED

Applications / Advantages:

- Routing of inner and outer contours of IMS made copper
- Very good edge surface quality
- Very high dimensional accuracy and process capability
- Feed rate increases by factor 3 - 4
- Tool life increases up to 12 times

<table>
<thead>
<tr>
<th>Size</th>
<th>Diameter</th>
<th>Type 1312 Flute Length</th>
<th>Type 1318 Flute Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>mm</td>
<td>inch</td>
<td>mm</td>
<td>inch</td>
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<td>.157</td>
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<tr>
<td>3.00</td>
<td>.1181</td>
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</table>

* Additional sizes and flute lengths made to order.

Type 1312:
- Right hand cutting, right twisted (up cut)
- Flat end cut
- Shank Ø 3.175mm
- Overall length 38.10mm
- Tolerances according to GCT router specification
- Made of solid carbide

Type 1318:
- Right hand cutting, right twisted (up cut)
- Shank Ø 6.0mm
- Overall length 40.0mm
- Tolerances according to GCT router specification
- Made of solid carbide

Manufactured by:
GCT, GmbH
Josef-Bayer-Srt.3
D-88250 Weingarten
Germany
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